



# EHS Compliance Update

Summer 2007

EHS Management Strategies, LLC

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## ANSI Releases Two New Standards to Address Falls

A10.18-2007 and A1264.1-2007

These two standards have historically played a significant role in the prevention of injuries and fatalities resulting in slips, trips, and falls in both general industry and construction and demolition operations. SH&E professionals have used the A1264.1 standard since the 1960s in the form of the A12.1 and A64.1 standards. During the 1970s, these two standards were consolidated into one document—the A1264.1 standard. This standard(s) has history in excess of forty years and is widely used/recognized in both the private and public sectors. The A10.18 Standard has been in existence since 1983 and is also a well-regarded American National Standard, which is widely used and recognized in the construction and demolitions industry.

The A1264.1 standard was published April 1, 2007 and due to a notice we put out earlier addressing the standard there have been literally hundreds of inquiries. The A10.18 standard was approved as an official standard on March 23, 2007. We believe these standards are important documents for SH&E professionals and it should be used to address risks and exposures with your worksites.

The A10.18 standard prescribes rules and safety requirements for the protection of employees and the public from hazards arising out of or associated with temporary floor holes and wall openings, stairs and other unprotected edges, including low-slope

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## **FREE**

Are you developing new safety training programs?

Let us know what training programs you are developing and we'll email you FREE PowerPoint presentations.

## Automobile Plant is Granted an Exemption for RCRA Listed Wastewater Sludge

EPA has granted a petition submitted by AutoAlliance International Inc. (AAI), a Ford /Mazda joint venture company in Michigan, to exempt the plant's wastewater sludge from Resource Conservation and Recovery Act (RCRA) hazardous waste regulations. EPA has concluded that the generated waste does not meet the F019 RCRA hazardous waste listing criteria, and has therefore provided a conditional exemption for the generated waste. The rule requires AAI to dispose of the waste in a RCRA accredited landfill and imposes quarterly verification testing for waste generated in the future to ensure the waste remains to qualify for the delisting. Under the current RCRA regulations, if aluminum is incorporated into the automobile body, wastewater treatment sludge generated from the conversion coating process is classified as hazardous waste F019. The automobile industry has long argued that its

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### What is Environmental Coaching?

Check out this website and find out:

<http://EnvironmentalCoaching.Zoomshare.com>

**EHS clients include:**

- ◆ Lear Corporation
- ◆ Kraft Foods
- ◆ Alticor
- ◆ Delphi
- ◆ Dextech
- ◆ Consumers Energy
- ◆ Dana Corporation
- ◆ American Axle & Manufacturing
- ◆ General Motors
- ◆ Steel Case
- ◆ DTE Energy
- ◆ Pfizer
- ◆ Eaton Corporation
- ◆ Median Automotive
- ◆ Exelon Energy
- ◆ Cascade Engineering
- ◆ Gill Industries
- ◆ Herman Miller
- ◆ Haworth
- ◆ Honeywell
- ◆ Textron
- ◆ Barnes Aerospace
- ◆ BEHR America

## Senators Introduce Bill to Create Nationwide Greenhouse Gas Registry

Senator Klobuchar (D-Minn) and Olympia Snowe (R-Maine) recently introduced legislation that would create a nationwide registry to track greenhouse gas (GHG) emissions from industrial sources. The bill would revise the Emergency Planning and Community Right-to-Know Act (EPCRA) to require facilities to report GHG emissions on their annual Toxic Release Inventory (TRI) reports required under EPCRA. The data collected through the registry would be used to develop emission reduction strategies. Small businesses with less than 10,000 metric tons of GHG emission would be excluded. The bill defines small businesses as those with 500 employees and less than \$6.5 million in annual revenue. According to Senator Klobuchar, the registry would provide the foundation for a national cap and trade program, in which regulators would set a mandatory cap on GHG emissions and provide companies with economic incentives to reach that cap cost-effectively. While there are several states that have implemented GHG registries, this bill is the only measure that calls for a nationwide system.

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## Environmental Performance—what is yours?

By James Charles, PE—EHS Management Strategies

Most organizations can easily tell you their financial, human resources, or safety performance. However, when you ask most organizations to define their “Environmental Performance” they get the “deer in the headlights look”. To continue to improve the overall performance of your organization, defining and improving your environmental performance is important. The first step is to determine appropriate performance metrics for your organization. This is where some companies take a wrong turn by setting inappropriate metrics or failing to normalize the metrics to consider fluctuations in production. Common metrics include:

Metric	Measurement	Goal
Electrical Usage	Kilowatts	Decrease
Waste to Landfill	Tons	Decrease
Recycling	Pounds	Increase
Hazardous Waste	Pounds or Gallons	Decrease
Agency Inspections	NOVs	Decrease
Water Usage or Discharge	Gallons	Decrease
Packaging Usage	Pounds	Decrease

Once you have selected the appropriate metrics, you need to begin monitoring performance and reporting the information to key management and then all employees.

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[www.BalloonsByMail.com](http://www.BalloonsByMail.com)  
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show you care.**  
**Ps. Tell Sue I sent you!!!**

EHS Management Strategies has developed these training programs to help our clients meet business and regulatory compliance needs. Each program is designed to reinforce key concepts and considers each student's learning style. These programs consist of lecture and group exercises designed to keep the student interested.

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### Management Systems

**NEW Designing Process Improvement Projects using your ISO 14001 EMS (1 day):** This program will provide an overview of environmental performance and establishing meaningful EHS metrics. It will include an overview of typical improvement projects and case studies. The student will learn how to develop and implement new EMS project.

**NEW EMR Training (1-day):** New Environmental Management Representatives (EMRs) need a good understanding of their ISO14001 environmental management system to be effective. This program was designed to give the new manager a detailed understanding of the ISO14001 standard, key EMS elements, and their role in driving the continuous improvement process.

**Internal Auditor Training— TS16949, ISO 14001 or OHSAS 18001 (2 days):** This program is for anyone who wants to conduct internal audits. It will provide a detailed overview of the TS16949, ISO14001 or 18001 standards and auditing techniques. This is a very “hands on” program filled with exercises.

**Get ISO 14001 Certified in 120 Days (1 day):** This is a program designed for anyone getting ready to implement an ISO14001 compliant EMS. The program will define Environmental Performance, detailed review of the ISO 14001 Standard, development of key EMS elements, and development of an implementation plan. The student will leave this class ready to begin implementing their EMS.

**Lead Auditor Programs—TS 16949, ISO9000, ISO14001 (5 days):** These are 5-day RAB accredited lead auditor programs. Each program is 36 hours with a final exam, and qualifies the student to become accredited auditors.

**Auditor UPGRADE© (1-day):** This is a one day program designed to designed for Quality Auditors that want to do EMS Auditing. The program will provide a good overview of the ISO14001 standard and auditing exercises designed to prepare someone with auditing skills to conduct EMS audits.

**ANSI Z10 Occupation Health & Safety Management System Implementation (1 days):** This course will provide a detailed overview of the Z10 standard and how to implement a Health & Safety management system. Each student will leave with a good working knowledge of the standard and the tools needed to develop an Z10 compliant H&S Management System. We will also cover the differences between Z10 and OHSAS 18001.

**OHSAS18001 Overview and Implementation (1 day):** This one day program will provide an overview of the OHSAS 18001 standard and how to implement a Health & Safety Management system. We will also map integration with the ISO14001 standard. The student will leave with the tools needed to plan their OHSAS 18001 certification.

### EHS Compliance

**Total WASTE Course (1 day):** This program provides the training required under DOT for hazardous materials transportation and RCRA hazardous waste. The DOT training will cover the requirements of Subpart H, §172.700-172.704 and an overview of the RCRA regulations. Course includes materials, testing, and certification. *Available DOT or RCRA only.*

**Hazwoper 8hr, 24hr, and 40 hr Courses:** These programs meet the requirements for 29 CFR1910.120 for initial and annual hazardous operations training.

**Confined Space (2 day):** This course fulfills the classroom requirements of 29 CFR 1910.146 for Confined Space Entry. This is a MUST for anyone responsible for Confined Space programs.

**Site Supervisor Training (1 day):** This course meets OSHA training requirements for supervisors and managers involved in the management and administration of waste site activities. Per 29 CFR 1910.120, each site must have a Supervisor who has received an additional 8 hours of training beyond their initial 40 hour certification.

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Training Schedule Public Courses				
Course	Cost	September	October	November
Designing Process Improvement Projects using your ISO 14001 EMS	<b>\$495</b>	Phoenix, AZ	Grand Rapids, MI Detroit, MI	Chicago, IL Toledo, OH
NEW EMR Training (1-day)	<b>\$495</b>	Grand Rapids, MI Detroit, MI	Saginaw, MI Indianapolis, IN	Chicago, IL Toledo, OH
ISO 14001 Internal Auditor (2-days)	\$695	Grand Rapids, MI Detroit, MI	St. Louis, MO Toledo, OH	Cincinnati, OH Indianapolis, IN
TS16949 Internal Auditor (3-day)	\$1,195*	Indianapolis, IN Milwaukee, WI	Chicago, IL Detroit, MI	Grand Rapids, MI Fort Wayne, IN
Get ISO 14001 Certified in 120 Days (1 Day)	\$695	Orlando, FL Chicago, IL	Indianapolis, IN Chicago, IL	Detroit, MI Grand Rapids, MI
ISO14001 Lead Auditor Training (5-days)	\$1,575*	Columbus, OH Dallas, TX	Cleveland, OH Philadelphia, PA	Cincinnati, OH Tampa, FL
ISO14001 Auditor UPGRADE (1-day)	\$495	Denver, CO Huston, TX	Detroit, MI Grand Rapids, MI	Chicago, IL Indianapolis, IN Toledo, OH
ANSI Z10 OH&S Management System Implementation (new)	\$655		Orlando, FL	Detroit, MI Chicago, IL
OSHAS 18000 Overview and Implementation (1-day)	\$495	Orlando, FL	Detroit, MI	Chicago, IL Atlanta, GA
TOTAL Waste Program (DOT & RCRA)	\$425/both \$225/ea	Cleveland, OH	Grand Rapids, MI Detroit, MI	Grand Rapids, MI Chicago, IL
Hazwoper Refresher 8 hr, 24 hr, and 40 hr (Many more locations and dates please contact us)	\$125 \$425 \$525	Detroit, MI Lansing, MI Chicago, IL Cleveland, OH Cincinnati, OH	Detroit, MI Lansing, MI Chicago, IL Cleveland, OH St. Louis, MO	Detroit, MI Lansing, MI Chicago, IL Cleveland, OH St. Louis, MO
OSHA Site Supervisors Training	\$235		Detroit, MI	Chicago, IL Milwaukee, WI
OSHA Confined Space for Industry (2-day)	\$695		Grand Rapids, MI	Detroit, MI Chicago, IL

To get specific dates and to register contact Jim Charles at [JimCharlesPE@Charter.net](mailto:JimCharlesPE@Charter.net). (\*) These courses offered at significant discounts for 30, 60, and 90 day prepayment. Don't see your location contact us!!! All pricing based on 30 day advanced payment subject to our cancellation policy. Add \$100 for late registrations.



Any of these courses can be held at your location with 6 or more students

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## ANSI Releases Two New Standards to Address Falls

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roofs, during construction and demolition activities.

### ANSI A1264.1

Falls remain a leading cause of occupational accidents, injuries and fatalities, and we continue to receive inquiries about the status of the ANSI/ASSE A1264.1 standard, "Safety Requirements for Workplace Floor and Wall Openings, Stairs and Railing Systems." Interest in this standard is high since SH&E professionals use it almost daily to reduce falls in the workplace. The A1264.1 standard had been under revision, but on January 22, 2007, it received final ANSI approval. SH&E professionals have used the A1264.1 standard since the 1960s in the form of the A12.1 and A64.1 standards. During the 1970s, these two standards were consolidated into one document—the A1264.1 standard.

A1264.1 defines minimum safety requirements for industrial and occupational walking/working areas in which persons or objects could fall through floor or wall openings, fixed stairs, platforms, ramps or runways in normal, temporary or emergency conditions. Requirements for guardrails, handrails and open-sided floors are also included.

The following items are not covered in the A1264.1 standard:

- Construction work areas
  - Escalators
  - Floating roof tanks or dock facilities
  - Floor openings occupied by containers, conveyors, dumbwaiters, elevators, machinery or manlifts
  - Loading and unloading areas of marine, railroad and truck docks
  - Moving ramps, stairs and walkways
  - Pits, platforms, scaffolds and trenches used to provide work access to a product or facility
  - Self-propelled, motorized mobile equipment
  - Stairs used for private residences
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## Barriers to Developing Process Improvements Projects?

Many companies implemented ISO 14001 compliant environmental management systems and developed one or more continuous improvement projects. After completion of their initial projects (the low hanging fruit) many companies struggle to identify new continuous improvement projects required to maintain their ISO 14001 certification. The problems can be lack of regular EMS meetings, ineffective EMS team, and need for external input.

The lack of regular EMS meetings is easy to fix.... Plan regular monthly or quarterly meetings. Many companies stopped these meetings once they received their certification. These meetings are good opportunities to regularly discuss EMS topics and potential projects. You would be surprised at how many small projects get performed without being documented as EMS projects (ie. taking credit!!!).

The primary cause of ineffective EMS teams are staff turnover and lack of proper training. When new staff are added to the EMS team they should receive some type of training on the ISO 14001 standard and your EMS. At a minimum, the management representative (MR) should spend 4 to 6 hours reviewing in detail the development, implementation, and documentation of your current EMS. You may also send them to an outside training program to get them properly trained and they can come back with new and fresh ideas. Another problem is that staff typically get some training during the implementation process but do not receive any follow-up training. You may wish to schedule refresher training for your team every 2 to 3 years.

External input on new projects can be very helpful. You can bring in staff from other facilities, competitors, suppliers, or consultants to help facilitate a brainstorming session with your EMS team. They can help review your existing operations and EMS to identify new continuous improvement projects. These new ideas can be evaluated by the EMS team and implemented. EHS Management Strategies, LLC has developed a 1/2 day training program designed to help identify and develop new continuous improvement projects. Please contact [JimCharlesPE@chater.net](mailto:JimCharlesPE@chater.net) with any questions.

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<b>EHS Compliance Programs 2007 Rates</b>	<b>Cost</b>
<b>Environmental Compliance Assessment:</b> EHS-MS has developed a risk based approach to conducting environmental compliance assessments to reduce your risks of regulatory enforcement and to comply with your ISO 14001 EMS. This program includes a pre-audit assessment, 1 or 2 day onsite audit, and preparation of an audit report. This will include a review of the applicable air, water, and waste regulations. A draft assessment report will be issued with a detailed list of findings and finalized upon approval from the client.	<b>\$1,975 (1-day) \$2,450 (2-day)</b>
<b>In Plant Services:</b> Many times an EHS manager needs temporary help to get a project completed or EHS expertise to help resolve a compliance issue. EHS-MS will provide a professional to support your projects – permitting, EHS reporting, waste water optimization, EHS audits, site remediation, or any others. Rate does not include travel expenses.	<b>\$560/day</b>
<b>DOT Training:</b> EHS-MS will deliver a one day DOT Hazardous Materials training program designed to meet the requirements for DOT training required every 3 years. This program will cover identification of hazardous materials, shipping papers, labeling & marking, security, and site safety. We will incorporate information for the specific materials managed at your plant. This program includes training documentation and testing as required. (up to 6 students). Additional students \$125/each.	<b>\$1,550</b>
<b>Hazard Communications and RCRA Training Program Development:</b> EHS-MS will conduct an onsite review of your operations, review the waste and chemical management program, and develop a site specific Hazard Communications and RCRA training program. We will provide an electronic copy of all training materials. We can also deliver the training .	<b>\$2,990 \$975 (training)</b>
<b>Waste Management Plan:</b> EHS-MS will conduct an on-site review of your facilities waste and recycling programs. We will then develop a written plan for how these wastes are to be disposed of and recommended disposal facilities. We will look for opportunities to re-characterize waste and identify savings on waste disposal. The plan will identify the generated waste streams, record keeping, and training requirements. We will typically identify \$1,000's in annual waste reduction savings.	<b>\$3,345</b>
<b>Chemical Inventory and MSDS Review:</b> EHS-MS will spend a maximum of 2 days at your facility developing a detailed chemical inventory for your facility. This inventory will be summarized in an excel spread sheet. We will also verify that the facility had an MSDS for each material.	<b>\$2,445</b>
<b>ISO 14001 Internal Auditor Training:</b> EHS-MS has developed an interactive and highly effective auditor training program. This program will provide a detailed overview of the ISO 14001 standard, the auditing process, ISO 19011 auditing guidance, and how to plan and conduct an internal audit. It includes many hands on exercises to re-enforce the auditing skills needed. (up to 6 students) Additional students \$250/each. Does not include travel expenses.	<b>\$2,950 (2-day)</b>
<b>Internal EMS Audits:</b> EHS-MS help the facility to plan and perform ISO14001 internal audits of their environmental management system (EMS). This can include audit planning, records review, and completion of internal Audit. EHS-MS staff can provide checklist/audit plan templates or use the facility's.	<b>\$560/day (reg \$650/day)</b>
<b>ISO 14001 or OHSAS 18001 QuickStart:</b> This is program designed for those getting ready to implement an ISO 14001 or OHSAS 18001 management system. This is a 3-day process. Day 1 will review the facilities operations, meet with plant management, and assess existing EMS programs. Day 2 will be a 1/2 training program for the implementation team and development of a detailed implementation plan. Day 3 includes a 2 hour leadership training for plant management, presentation of the implementation plan, and facilitation of the first implementation team meeting.	<b>\$2,900</b>
<b>SPCC Review/Certification:</b> A PE will spend one day at your facility reviewing your updated SPCC plan and providing certification. Any discrepancies will be discussed and PE will complete a final review and issue certification of your plan once the plan has been updated.	<b>\$850</b>

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## Automobile Plant is Granted an Exemption for RCRA Listed Wastewater Sludge

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plants use the non-hazardous process of zinc phosphating, which is different from chromium phosphating used in EPA's evaluation of the F019 listing.

EPA has proposed an industry wide exemption for all F019 wastewater treatment sludges generated by zinc phosphating in the automobile manufacturing process. EPA believes this will facilitate the use of aluminum in vehicles to produce lighter vehicles that are more environmentally friendly. Until this industry wide rule is finalized, individual delisting petitions are being submitted to EPA. Between 1997 and 2005, EPA granted 15 petitions for individual U.S. plants to exempt F019 from regulation. AAI is the latest that EPA is proposing a rule to conditionally exempt from F019 RCRA regulations. AAI's RCRA exemption goes into effect April 6, 2007.

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## Environmental Performance—what is yours?

*(Continued from page 2)*

Each employee should understand their role in improving the environmental performance of the organization. One of the tricky things to understanding environmental metrics is to “attempt” to normalize the data to account for fluctuations due to increases/decreases in production. Common ways to normalize the data is to use—Sales, Hours of Operation, Man-hours Worked, Pieces Manufactured, etc..

The critical thing is to pick the appropriate metrics for your operation and to begin tracking. Then communicate these to managers and report performance on a regular basis. Assess ways to normalize the data and try different approaches until you find one that works. Even non-normalized data can effectively help better manage these areas of your business. The important thing is to get started **TODAY** and the next time someone asks about your “Environmental Performance” you will know exactly how to respond.

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## MDEQ Sponsors Training on Implementing European Union's New Chemical Management System

Michigan companies that do business in Europe are encouraged to learn more about the European Union's new Registration, Evaluation, and Authorization of Chemicals (REACH) program. This new chemical management system went into effect on June 1, 2007 and has important implications for Michigan companies exporting to European Member States.

The Department of Environmental Quality and the Lowell Center for Sustainable Production are assisting Michigan companies to implement the REACH program by presenting Turning REACH into an Opportunity at the Lansing Community College West Campus on September 27.

The new REACH system puts more responsibility on companies to collect data on most chemicals on the market, assess the risk of these chemicals, and define safe use down the supply chain. It also requires companies to justify continued use of chemicals of very high concern.

Attendees to this one-day training will learn from one of the REACH authors and other experts about what they need to know to comply with REACH, stay competitive, and advance more sustainable chemicals management in their firm. This training session will help Michigan companies prepare for REACH and turn it from a challenge into an opportunity. Attendees will receive a database of tools and resources to help them make informed decisions about chemical alternatives. Complete conference agenda and registration information is available on the Web at [www.chemicalspolicy.org/](http://www.chemicalspolicy.org/)

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## Hazardous Waste Training—what is required? (REPRINT)

by James Charles, PE—EHS Management Strategies, LLC

Determining training requirements for companies that generate hazardous waste can be difficult. The result is that companies either provide too much or too little training and spend too much time training or being out of compliance with the regulations. This is not surprising since the training requirements that deal with hazardous waste management can be found in EPA, DOT, and OSHA regulations. The following is a summary of training requirements under each program.

Generator Status	RCRA	DOT	OSHA
Large Quantity (LQG)	40 CFR 262.34(a)(4) and 265.16	49 CFR 172 subpart H	29 CFR 1910.120(p)(8), 1910.120(q) and 1910.1200(h)
Small Quantity (SQG)	40 CFR 262.34(d)(5)	49 CFR 172 subpart H	29 CFR 1910.120(p)(8), 1910.120(q) and 1910.1200(h)
Conditionally Exempt Small Quantity (CESQG)	Not required	49 CFR 172 subpart H	29 CFR 1910.120(p)(8), 1910.120(q) and 1910.1200(h)

**RCRA:** The training requirements under the RCRA program depend on the generator status of the facility. LQG should have a formal and well documented hazardous waste training program that meet the requirements of 40 CFR 265.16. SQG's do not require annual training and only need to meet the requirements found at 40 CFR 262.34(d)(5). However, many SQG's do provide annual training as a best management practice to minimize risk. CESQG have no training obligations under the regulations, however, facility personnel must manage the wastes appropriately and able to respond to a spill.

**DOT:** Hazardous waste meets the DOT definition of a hazardous materials and are subject to the DOT regulations. The need for DOT training **does NOT** depend on the generator status of the facility. All employees responsible for packaging, labeling, and signing waste manifest require the DOT training described at 49 CFR Part 172. This training is required within 90 days for new (or transferred) employees and must be updated every 3 years.

**OSHA:** 29 CFR 1910.120 requires that employees responsible for spill response be adequately trained on the hazards, PPE, and spill response procedures. Most facilities will train a select group of employees designated as spill responders. These employees are required to have annual refresher training. 29 CFR 1910.1200 requires that all employees received training on the hazardous substances in the work place. This training needs to include the identification and risks associated hazardous waste.

To ensure compliance with all training requirements, an employer that generates hazardous waste should develop a written training program. Many of the above training programs can be integrated to reduce the time and costs associated with training. The plan should include new employee orientation and define the job titles that describe each type of training. This program should be integrated into your HR training function used to track all facility training and not a stand alone system. Please contact [JimCharlesPE@charter.net](mailto:JimCharlesPE@charter.net) with any question on how these regulations apply to your facility or help preparing a formal training plan.

Web Site of  
the Month

Need an MSDS? Check out this site:

<http://www.ilpi.com/msds/>

## EHS Management Strategies, LLC

### Contact:

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## RAB Lead Auditor and Internal Auditor Programs

Internal Auditing is one of the key's to an effective management system. EHS offers these programs for **ISO14001, OHSAS18001, TS16949, and ISO9000** management systems.

### Lead Auditor Training (5-day)

This is a RAB accredited course that is necessary to become a RAB certified Lead EMS Auditor. This 36 hour program will cover all aspects of ISO 14001 and auditing protocol. The student will leave with a detailed understating of the standard, how to conduct EMS audits, and how to setup an auditing program. We will walk the student through a variety of auditing exercises and hands on workshops that will give the students

confidence in their ability to conduct audits. Upon course completion and passing the exam the student will receive a Lead Auditor Training certificate. This course is offered through our partner program.

### Internal Auditor Training (2-day)

This program is designed for people who will conduct internal audits of their facility. The program will cover the standard, auditing protocols, and hands on auditing exercises. The auditor will leave the course with the ability to start doing internal audits.

Both of these programs are offered onsite and through our public course offerings

## EHS Management Strategies, LLC

EHS offers high quality cost effective consulting services in the following areas:

- ◆ SPCC Certification and Planning
- ◆ Environmental Management Information Systems (EMIS) implementation and training
- ◆ RCRA Permitting and Corrective Action
- ◆ EHS Auditing
- ◆ EHS Compliance Planning and Training Development
- ◆ Sustainability Planning
- ◆ Environmental liability assessments and financial reporting (Sarbanes-Oxley Compliance)
- ◆ Site remediation technology and closure evaluations
- ◆ Integrated Contingency Planning—SPCC, Stormwater, RCRA, Risk Management Plans
- ◆ Hazardous Waste Management and Cost Minimization
- ◆ ISO 14001 / OHSAS 18001 Management Systems
- ◆ ASTM Phase I/ BEA / Due Diligence
- ◆ Process Safety Management (PSM) Tools
- ◆ Air Quality & Permitting
- ◆ Remediation Technologies (patented)
- ◆ Data Management & IT Tools
- ◆ Industrial Cleaning

EHS specializes in delivering these services in a manner that integrates compliance into your business operations. Our compliance assessment services focus on best management practices as well as regulatory compliance. **Please consider us for your next consulting assignment.**

